



SDG

SERVICE SCHEDULES

ENGINEERS INFORMATION

Sectional Doors

Check Fixings on the following:

- Track System
- Bearings
- Motor Fixings
- Panel Hinges
- Cable Drums
- Angles
- Spring Assembly
- Wheel Brackets
- Key Ways
- Cable Safety Brackets

Check for Damage on the following:

- Door Panels
- Angles
- Drive Cables
- Cable Brakes
- Wheels
- Spring Assembly Shaft
- Track System
- Seals
- Cable Drums
- Wheel Brackets
- Springs
- Spring Brakes

Check correct operation & adjust on:

- Top and Bottom Limits
- Wicket Doors
- All Safety Devices Set to Current Standards
- Activation Devices Set to Current Standards
- Operating to current standards

Force testing the following:

- 2.5m Crush Zone from floor centre + 200mm in from each guide
- 300mm from closed
- 50mm from closed

