



**SDG**

# SERVICE SCHEDULES

ENGINEERS INFORMATION

# Roller Shutter Doors

Check Fixings on the following:

- Guides
- Bearings
- Barrel Assembly
- Wicket Door
- Angles
- Top Lath
- Motor Fixings
- End locks

Check for Damage on the following:

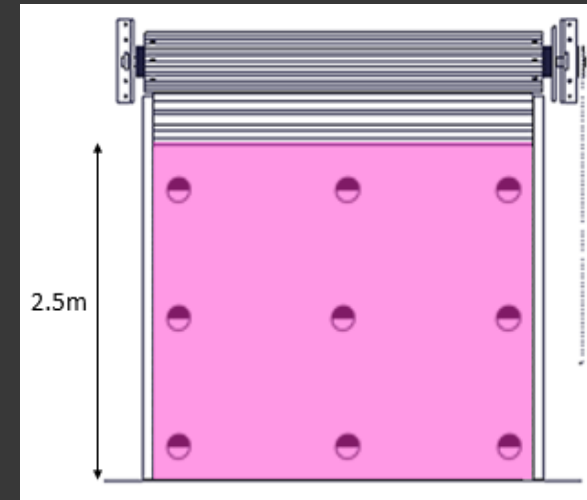
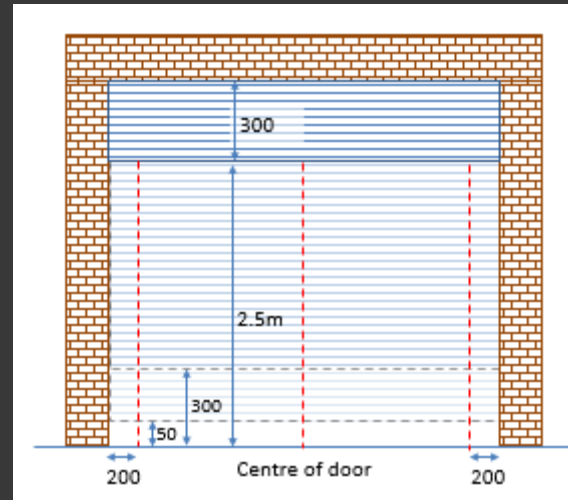
- Lath
- Guides
- Drive cog/chain
- End locks
- Bottom Rail
- Angles
- Seals
- Canopy (if applicable)

Check correct operation & adjust on:

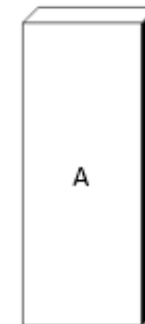
- Top and Bottom Limits
- All Safety Devices Set to Current Standards using approved test bodies
- Activation Devices Set to Current Standards
- Operating to current standards
- Manual Operation chain

Force testing the following:

- 2.5m Crush Zone from floor centre + 200mm in from each guide
- 300mm from closed
- 50mm from closed



"A" test piece  
Rigid box  
700 x 300 x 200mm  
Painted matt black  
on 3 sides  
Gloss white on the  
other 3 sides



"B" Test piece  
Hard cylinder  
300 x 50mm  
Painted half matt black  
Half gloss white

